

## **Razorback Scraper**

#### Before use

- The tool should only be used when in perfect working order.
- Inspect the Rotary Peeler daily for visible signs of damage or defects. If there is any damage or defects, repair it immediately. It is recommended that all units are sent to Cumberland Products for repairs and calibrations. Please contact sales@cumberlandtools.com for issued RMA forms.

#### Scraper blade replacement

- 1. Scraper blades are in a fixed position.
  - ✓ Blade part # IQ001203
  - ✓ Screw part# IQ001204



2. Blades can be rotated to three additional locations before replacement.



- 3. Screw removal by using a T-15 security screwdriver.
- 4. Tighten screw until hand tight.





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## **Roller Bearings**

- 1. Make sure the feel rollers are clean and move freely.
- 2. Bearing wheels should be free of oil or contamination. Clean with alcohol if necessary.
- 3. If the wheel bearing becomes damaged or bent, contact Cumberland Products for repair.

## **Spring Loaded Cutter Assembly**

- 1. Make sure spring blade housing articulates smoothly up and down.
- 2. Clean any debris or build up that prevents free movement.
- 3. Keep them clean and dirt free.
- 4. Use alcohol to wipe clean.
- 5. Never spray lubricants around scraper blade.

### **Electrofusion Procedures**

- 1. The pipe should be cleaned of all debris before using the Rotary Peeler. Use care to remove all embedded debris from the pipe surface or damage to the blade can occur.
- Always follow company standards on electrofusion procedures for field joining. If no company procedures are available, Cumberland Products suggests following PPI (Plastic Pipe Institutes) MAB generic electrofusion procedures for field joint. \*MAB-1, 2022 or latest version.



\*This can be found at:





https://plasticpipe.org/common/Uploaded%20files/Technical/MAB-01.pdf